

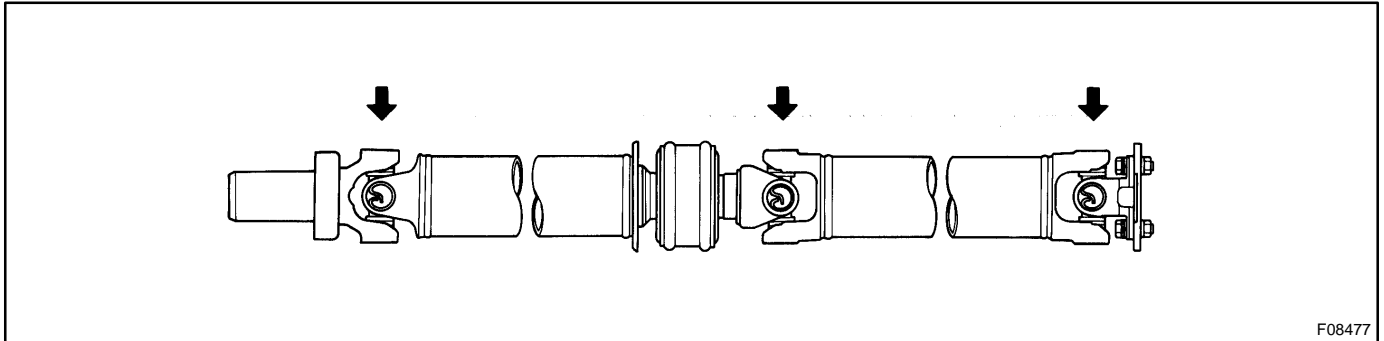
## REASSEMBLY

### NOTICE:

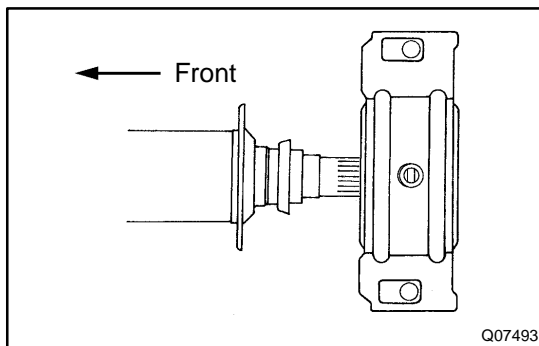
Be careful not to grip the propeller shaft tube too tightly in a vise as this will cause deformation.

### HINT:

When removing or installing any part, make sure that each joint is facing the correct direction, as shown in the illustration below.



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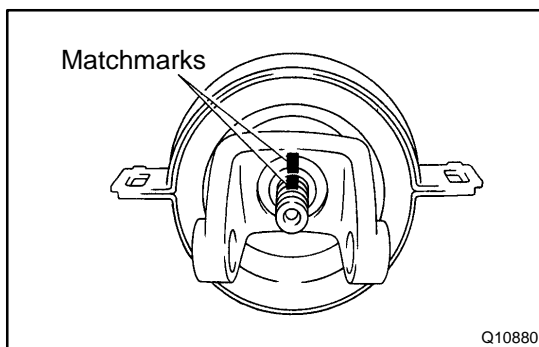
### 1. INSTALL CENTER SUPPORT BEARING ON INTERMEDIATE SHAFT

#### HINT:

Install the center support bearing in the direction shown.

### 2. INSTALL CENTER YOKE ON INTERMEDIATE SHAFT

- Coat the splines of the intermediate shaft with MP grease.
- Install the spacer and dust cover.



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- Place the center yoke on the shaft and align the matchmarks.

#### HINT:

If replacing either the center yoke or intermediate shaft, reassemble them so that the front side yoke of the intermediate shaft and the center yoke are facing the same direction.

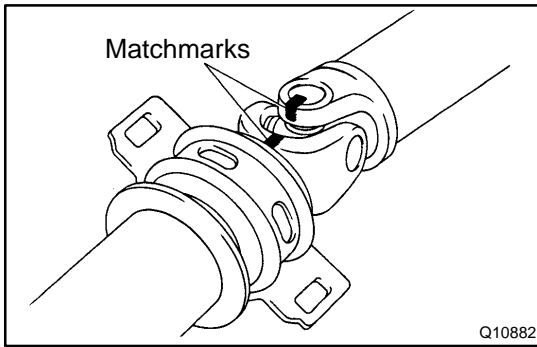
- Install the spacer.
- Clamp the yoke in a vise, and press in the bearing by tightening with a new nut.

**Torque: 181 N·m (1,845 kgf·cm, 133 ft·lbf)**

- Loosen the nut.
- Torque the nut again.

**Torque: 82 N·m (835 kgf·cm, 60 ft·lbf)**

- Using a hammer and punch, stake the nut.



### 3. CONNECT PROPELLER SHAFT AND INTERMEDIATE SHAFT

Assemble the center yoke aligning matchmarks (See SPIDER BEARING REPLACEMENT on page [PR-17](#)).